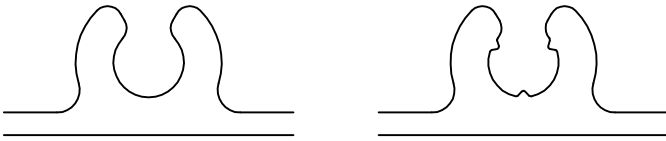
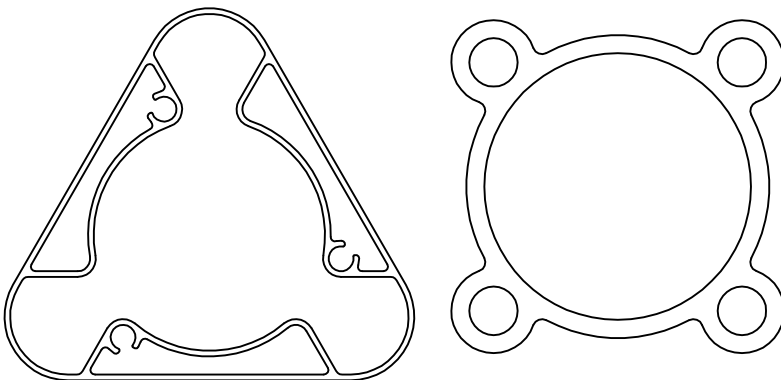


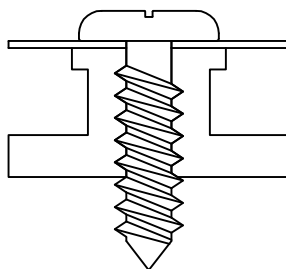
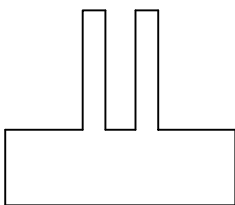
JOINTING - SCREW PORTS



SCREWPORTS CAN BE USED TO JOIN SECTIONS IN MANY WAYS. THEY CAN BE TAPPED TO SUIT MACHINE SCREWS OR USED PLAIN TO SUIT SELF TAPPING SCREWS. SMALL NIBS CAN BE ADDED TO HELP CENTRALISE THE SCREWS.



WHERE POSSIBLE SCREWPORTS SHOULD BE OPEN WITH A RECOMMENDED OPENING OF 60 DEG. SOME CLOSED DESIGNS ARE POSSIBLE AS PER THE RIGHT HAND SECTION BUT NEED TO BE DISCUSSED FULLY WITH THE EXTRUDER.



SCREWS CAN ALSO BE PLACED IN VERTICAL SLOTS AS PER THE SECTIONS SHOWN. SOME TAPPING SCREWS CAN BE USED TO PIERCE THE THE BASE OF THE SECTION IF REQUIRED.